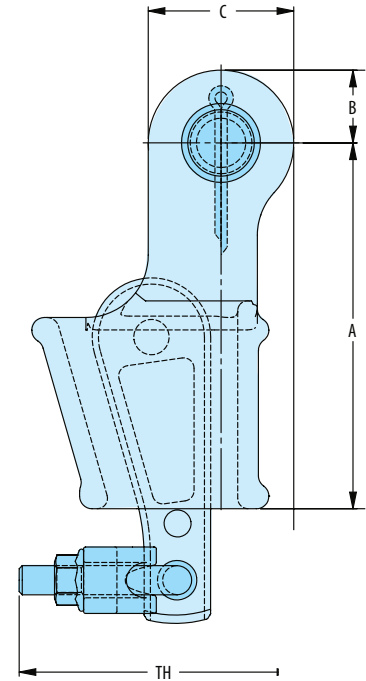
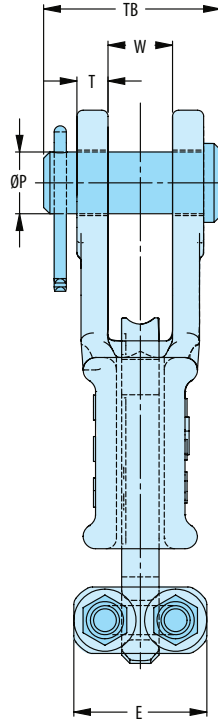


Tailgrip Open Wedge Sockets with pin

Quenched and tempered cast steel



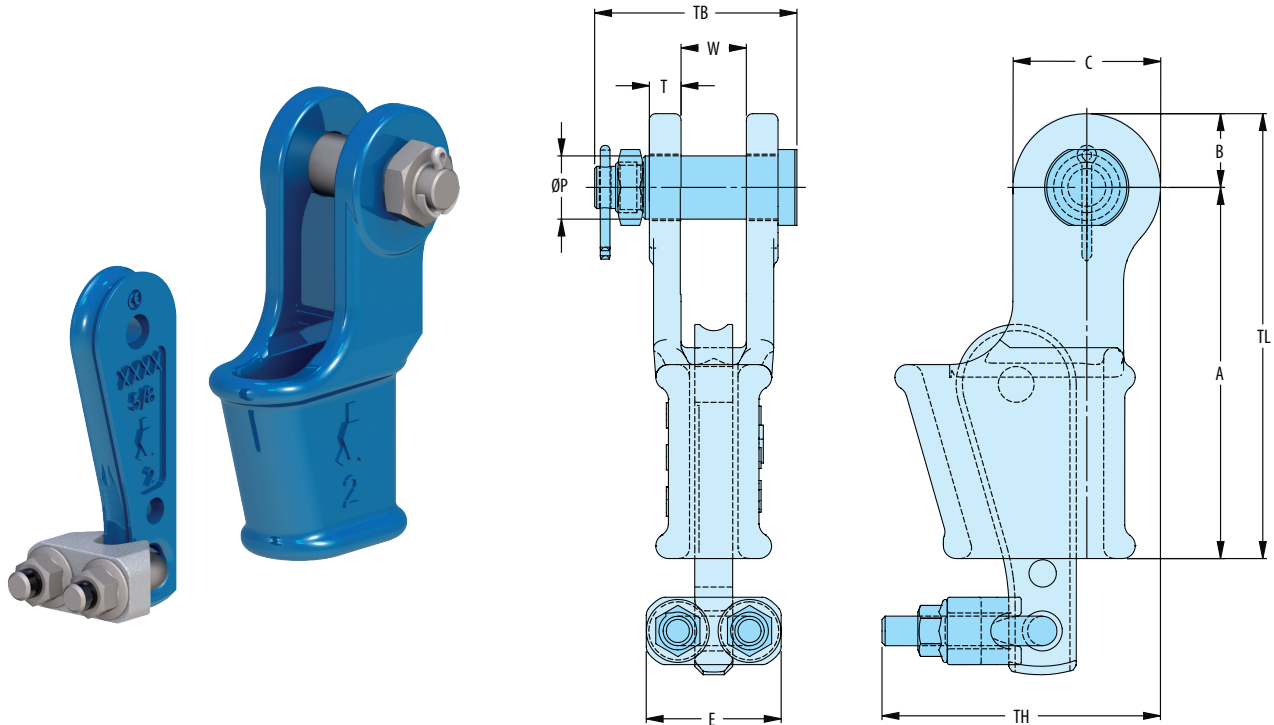
Model nr.	MBL (UStons)	for wire ø		Dimensions (inch)										Weight (lbs)
		mm	inch	A	B	C	E	øP	T	TH	TL	TB	W	
OWS-TG 0.5 P	13	9-10	3/8	5 1/16	7/8	1 13/16	1 1/16	13/16	7/16	3	6 1/2	2 1/2	13/16	4,2
OWS-TG 1 P	22	11-13	1/2	5 3/4	1 1/8	2 1/4	2 1/4	1	1/2	4	6 7/8	2 5/8	1	5,3
OWS-TG 2 P	28	14-16	5/8	6 15/16	1 3/8	2 3/4	2 3/4	1 3/16	9/16	4 15/16	8 5/16	3 3/8	1 1/4	11
OWS-TG 3 P	44	18-19	3/4	8 7/8	1 1/16	3 1/8	2 5/8	1 3/8	5/8	5 5/8	9 13/16	3 3/4	1 1/2	17,6
OWS-TG 4 P	61	20-22	7/8	9 9/16	1 7/8	3 3/4	3	1 5/8	3/4	6 3/4	11 4/16	4 5/16	1 3/4	24,2
OWS-TG 5 P	83	24-26	1	10 13/16	2 3/16	4 5/16	3 5/16	2	7/8	7 7/8	13	5 1/16	2	35,2
OWS-TG 6 P	99	27-29	1 1/8	12 3/16	2 5/16	5 1/8	3 5/8	2 1/4	1	8 1/16	14 3/4	5 9/16	2 1/4	50,6
OWS-TG 7 P	121	30-32	1 1/4	13 3/4	2 7/8	5 3/4	4 1/4	2 1/2	1 1/8	9 3/8	16 5/8	6 1/8	2 1/2	74,8

MBL = Minimum Breaking Load

The standard finish of our sockets is blue. Hot dipped galvanized is also available. All sockets can be provided with Declaration of compliance according EN 10204-2.1. Material certificate according EN 10204-3.1 and EC Declaration according machine directive 2006/42/EC. Meets performance requirements of API 2C.

Tailgrip Open Wedge Sockets with bolt and nut

Quenched and tempered cast steel



Model nr.	MBL (UStons)	for wire ø		Dimensions (inch)										Weight (lbs)
		mm	inch	A	B	C	E	øP	T	TH	TL	TB	W	
OWS-TG 0.5 B	13	9-10	3/8	5 1/16	7/8	1 13/16	1 1/16	13/16	7/16	3	6 1/2	2 15/16	13/16	4,2
OWS-TG 1 B	22	11-13	1/2	5 3/4	1 1/8	2 1/4	2 1/4	1	1/2	4	6 7/8	3 1/8	1	5,3
OWS-TG 2 B	28	14-16	5/8	6 15/16	1 3/8	2 3/4	2 3/4	1 3/16	9/16	4 15/16	8 5/16	3 3/4	1 1/4	11
OWS-TG 3 B	44	18-19	3/4	8 7/8	1 1/16	3 1/8	2 5/8	1 3/8	5/8	5 5/8	9 13/16	4 3/16	1 1/2	17,6
OWS-TG 4 B	61	20-22	7/8	9 9/16	1 7/8	3 3/4	3	1 5/8	3/4	6 3/4	11 1/4	4 13/16	1 3/4	24,2
OWS-TG 5 B	83	24-26	1	10 13/16	2 3/16	4 5/16	3 5/16	2	7/8	7 7/8	13	5 7/16	2	35,2
OWS-TG 6 B	99	27-29	1 1/8	12 3/16	2 5/16	5 1/8	3 5/8	2 1/4	1	8 1/16	14 3/4	6 5/16	2 1/4	50,6
OWS-TG 7 B	121	30-32	1 1/4	13 3/4	2 7/8	5 3/4	4 1/4	2 1/2	1 1/8	9 3/8	16 5/8	6 1/2	2 1/2	74,8

MBL = Minimum Breaking Load

The standard finish of our sockets is blue. Hot dipped galvanized is also available. All sockets can be provided with Declaration of compliance according EN 10204-2.1. Material certificate according EN 10204-3.1 and EC Declaration according machine directive 2006/42/EC. Meets performance requirements of API 2C.

Warning and safety information

Required resin volume for socketing wire rope terminations

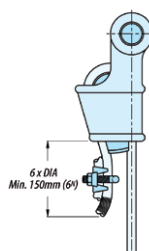
For wire rope Ø		Approximate resin volume
mm	inch	
6 - 7	¼	9
8 - 10	⅜	15
11 - 13	½	35
14 - 16	⅝	50
18 - 19	¾	80
20 - 22	⅞	120
23 - 26	1	160
27 - 30	1 ⅛	220
31 - 36	1 ½ - 1 ⅜	350
37 - 39	1 ½	425
40 - 42	1 ⅝	500
43 - 48	1 ¾ - 1 ⅞	700
49 - 54	2 - 2 ⅛	1200
55 - 60	2 ¼ - 2 ⅜	1450
61 - 68	2 ½ - 2 ⅝	1850
69 - 75	2 ¾ - 2 ⅞	2250
76 - 80	3 - 3 ⅛	3500
81 - 86	3 ¼ - 3 ⅜	4000
87 - 93	3 ½ - 3 ⅝	5000
94 - 102	3 ¾ - 4	7500
108 - 115	4 ¼ - 4 ½	10500
120 - 130	4 ¾ - 5	14000
135 - 140	5 ½	16000
141 - 153	5 ¾ - 6	20000
154 - 165	6 ¼ - 6 ½	26000
166 - 178	6 ¾ - 7	33000
179 - 191	7 ¼ - 7 ½	39000
192 - 204	7 ¾ - 8	48000

WARNINGS

- Always carry out a visual inspection before using a socket and pin.
- Never use a part showing cracks.
- Do not side-load a socket.
- Repairs are not allowed, for any repairs contact your supplier.
- Never shock-load a socket.

Wedge Sockets

- Always mount the loaded part of the wire in the centre line of the pin (see figures below).
- Make sure you are using the correct house, rope and wedge size combination.
- Nominal intermediate rope sizes should be used with the biggest socket within the range.
- Secure properly the dead end with a wire rope clip.
- Do not attach the dead end to the live wire.
- The dead end should have a length of 6 times the wire diameter with a minimum of 150 mm.
- Ensure that the wire rope and wedge are fully seated after the first load.
- A load may slip if the connection is not properly installed.
- Inspect the connection regularly.
- The efficiency of a 6 or 8 strand wire rope and most high performance ropes with a Ropeblock wedge socket connection is 80% of the MBL of the wire rope, but limited to the MBL of the socket.
- Check your wire rope supplier for efficiency rating details when used with high performance ropes or test the assembly type to determine efficiency.



correct



incorrect

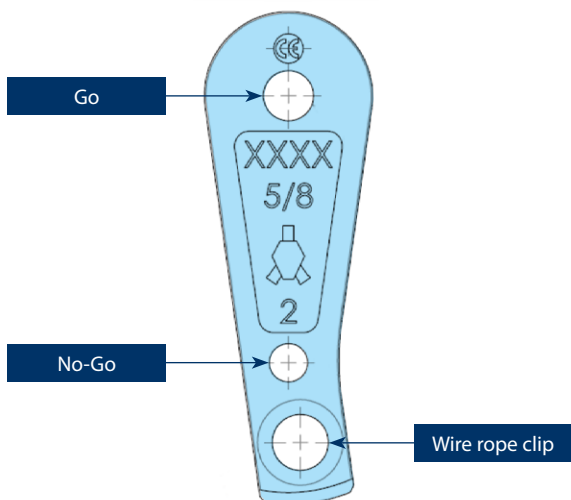


incorrect

Warning and safety information

Tailgrip Wedge Sockets

- Check that the wire rope is suitable for the socket application.
- Check that socket, wedge and wire rope clip match to fit the wire rope size. The correct wire rope size can be checked with the Go - No Go feature, implemented in the wedge.
 - The wire rope **MUST** pass thru the 'Go' hole in the wedge
 - The wire rope shall **NOT** pass thru the 'No-Go' hole in the wedge



- After mounting the wire rope in a loop through the OWS socket, place the wedge correctly in the socket. (See Figure 1)
- Pre-tension the wire rope, so that wedge is fixed inside the socket housing.
- Mount the wire rope clip on the dead end section, gripping the tail of the wire rope. (See Figure 2)

Figure 1

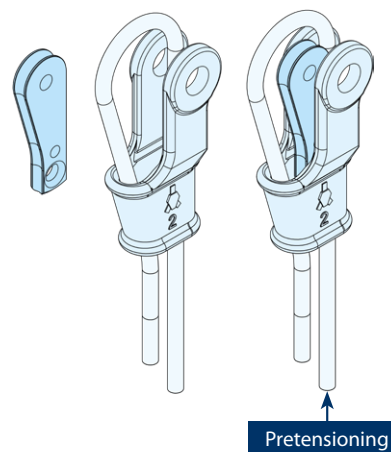
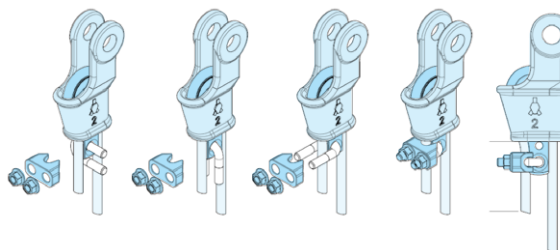


Figure 2



- The dead end length or tail length should be a minimum of:
 - **Standard 6-8 Strand Wire Rope**
Minimum of 6 rope diameters, but not less than 150mm
 - **Rotation resistant Wire Rope**
Minimum of 18 rope diameters, but not less than 150mm
- Tighten nuts on clip to recommended torque.

OWS Type	0,5	1	2	3	4	5	6	7
Wire rope clips Type*	10	13	16	19	22	26	30	34
Torque [Nm]	9	33	49	68	107	147	212	296

* Clips per EN 13411-5